

Work Order ID 84505

May-15-12 10:37:02 AM

Ship May 25

\*84505\*

Page 1

Item ID: D350-607-541

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Heli-Utility-Basket

Start Date: 15/05/2012 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 23/05/2012 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan: ML5

Date: 12/05/15

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-607-3

A

ML5 12/05/23

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-541 CHG003

J B  
Label only

①

nhl 12.05.23

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

\*\*\*\*Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label\*\*\*\*

12/05/23 J B ①

120

QC- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

①

nhl 12.05.23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Required Date: 23/05/2012 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

Pick Kit

0.00

\*130\*

Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-541

SHIP

1440/23 ①

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

MLJ 12/05/23

MF  
12-05-23

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**\*84505\***

Parent Item: D350-607-541

**\*D350-607-541\***

Parent Item Name: Heli-Utility-Basket

Start Date: 15/05/2012

Required Date: 23/05/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B  
11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06  
AS PER ECN12-535 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-607-511 <b>*D350-607-511*</b> Quick Release Basket Mounting Installation		Manufactured	No			110	Each	1.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG032				1					
				82533				1					
D2690-6 <b>*D2690-6*</b> Lanyard Assembly		Manufactured	No			110	Each	31.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST014				20					
				83360				20					
				ST016				11					
				83691				11					
D3912-041 <b>*D3912-041*</b> Eyebolt Receiver Assembly		Manufactured	No			110	Each	7.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				st507				7					
				82898				7					
D4030-041 <b>*D4030-041*</b> Long Basket Assembly (350)		Manufactured	No			110	Each	0.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			

81830

JB

83691

82898 JB 12/05/23

384506

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Parent Item Name: Heli-Utility-Basket

Start Date: 15/05/2012

Required Date: 23/05/2012

Start Qty: 1.00

Required Qty: 1.00

D4085-3 Manufactured No

110

Each

16.0000

1

1

\*\*

**\*D4085-3\***

Placard, Instructions

Location

Loc Qty

Loc Code

ST092

16

81479

4

83657

12

81479

D4151-041 Manufactured No

110

Each

2.0000

1

1

\*\*

**\*D4151-041\***

Basket Fwd Hardpoint Assembly, Lower

Location

Loc Qty

Loc Code

ST134

2

82914

2

84605

D4151-043 Manufactured No

110

Each

0.0000

1

1

\*\*

**\*D4151-043\***

Basket Fwd Hardpoint Assembly, Upper

D4150-041 Manufactured No

110

Each

6.0000

1

\*\*

**\*D4150-041\***

Attachment Arm Assembly

Location

Loc Qty

Loc Code

ST103

6

82911

2

83916

4

83916

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Parent Item Name: Heli-Utility-Basket

Start Date: 15/05/2012

Required Date: 23/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-13A

Purchased

No

110

Each

1,673.000

6

6

\*\*

\*AN4-13A\*

Bolt

Location

Loc Qty

Loc Code

ST357

1673

119449

33

120187

19

120422

2

120770

400

121162

219

121652

1000

120770

AN4C15

Purchased

No

110

Each

59.0000

1

1

\*\*

\*AN4C15\*

BOLT

Location

Loc Qty

Loc Code

ST358

59

120124

9

121146

50

120124

AN310C4

Purchased

No

110

Each

53.0000

1

1

\*\*

\*AN310C4\*

Nut

Location

Loc Qty

Loc Code

ST344

53

120360

28

121166

3

121444

22

120360

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Parent Item Name: Heli-Utility-Basket

Start Date: 15/05/2012

Required Date: 23/05/2012

Start Qty: 1.00

Required Qty: 1.00

MS17984-C413

Purchased

No

110

Each

28.0000

1

1

\*\*

\*MS17984-C413\*

PIN, QUICK RELEASE

Location

Loc Qty

Loc Code

ST315

3

114340

1

118612

2

ST333

20

121350

20

ST335

5

121091

5

MS21042L4

Purchased

No

110

Each

5,059.000

6

6

\*\*

\*MS21042L4\*

Nut

Location

Loc Qty

Loc Code

ST300

5059

119075

233

121011

1563

121444

2963

121652

300

MS24665-151

Purchased

No

110

Each

223.0000

1

1

\*\*

\*MS24665-151\*

Cotter Pin

Location

Loc Qty

Loc Code

ST309

223

17566

223

May-15-12 10:37:05 AM

Shop Packet Print

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Start Date: 15/05/2012

Required Date: 23/05/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L

Purchased

No

110

Each

427.0000

2

2

\*\*

**\*NAS1515H4I \***

WASHER

Location

Loc Qty

Loc Code

FG

8

103691

8

ST277

419

118709

20

120390

399

120390

12

NAS1149F0432P

Purchased

No

110

Each

992.0000

12

12

\*\*

**\*NAS1149F0432P\***

Washer

Location

Loc Qty

Loc Code

ST275

992

121255

2

121350

988

121415

2

121350

NAS1149C0463R

Purchased

No

110

Each

889.0000

3

3

\*\*

**\*NAS1149C0463R\***

Washer

Location

Loc Qty

Loc Code

FP001

1

115358

1

ST297

888

117735

17

119097

871

119097

W/O:		WORK ORDER CHANGES					
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